

RESPONSE UNDER 37 C.F.R. § 1.116  
EXPEDITED PROCEDURE  
EXAMINING GROUP 3700

6/28/02  
13/0  
NE

## IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

First Named  
Inventor : Michael W. Pfeiffer et al.

Appln. No.:  
09/129,468

Filed : August 4, 1998

For : ASSEMBLY DEVICE FOR  
COMPONENTS OF A DATA STORAGE  
SYSTEM AND METHOD OF  
ASSEMBLY THEREFOR

Group Art Unit: 3729

Examiner: Minh N.  
Trinh

Docket No.: S01.12-0448

SUPPLEMENTAL AMENDMENT AFTER FINAL

Commissioner for Patents  
BOX AF  
Washington, D.C. 20231

I HEREBY CERTIFY THAT THIS PAPER IS BEING  
SENT VIA FACSIMILE TO THE ASSISTANT  
COMMISSIONER FOR PATENTS, WASHINGTON,  
D.C. 20231, THIS

26 DAY OF June 2002  
Deudis Z. Kvale  
PATENT ATTORNEY

Sir:

This is a Supplemental Amendment After Final to correct claim informalities to simplify issue for appeal for the above-identified application.

IN THE CLAIMS

Please amend claims 1-5, 11, 13, 15, 21-23 and 25 as follows:

1. (Thrice Amended) An apparatus for assembling components of a data storage device comprising:

- a frame;
- a carousel base rotationally coupled to the frame;
- a carousel coupling device to removably couple a component carousel including a plurality of assembly components to the carousel base;